## INSTRUCTION MANUAL FOR



## RUGER® REDHAWK®

DOUBLE-ACTION REVOLVERS



### - RUGGED, RELIABLE FIREARMS® -



READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARM

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For Service on This Model Please Call: (336) 949-5200 (See p. 31)

THIS INSTRUCTION MANUAL SHOULD ALWAYS ACCOMPANY THIS FIREARM AND BE TRANSFERRED WITH IT UPON CHANGE OF OWNERSHIP, OR WHEN THE FIREARM IS LOANED OR PRESENTED TO ANOTHER PERSON

RUGER.COM

### **State-By-State Warnings**

Certain states require by law that their own specified warning notices in larger-than-normal type be conspicuously included by the manufacturer, distributor or retailer with firearms sold in that state. Sturm, Ruger & Co., Inc. sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

#### California:

### **A** WARNING

"Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at https://oag.ca.gov/firearms for information on firearm laws applicable to you and how you can comply.

Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.

If you or someone you know is contemplating suicide, please call the national suicide prevention lifeline at 1-800-273-TALK (8255)."

### **A** ADVERTENCIA

"Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite el sitio web del Procurador General de California en https://oag.ca.gov/firearms para obtener información sobre las leyes de armas de fuego que le son aplicables y cómo puede cumplirlas.

A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarses lesions graves y la muerte. Evite que los niños tengan accesso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la carcel.

Si usted o alguien que conoce está pensando en suicidarse, llame a la línea nacional de prevención del suicidio al 1-800-273-TALK (8255)."

#### **Connecticut:**

"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

#### Florida:

"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

#### Maine:

"ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

#### Maryland:

"WARNING: Children can operate firearms which may cause death or serious injury. It is a <u>crime</u> to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"

#### **Massachusetts:**

"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths."

"IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

### **New Jersey:**

"IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR."

#### **New York:**

"THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND UNAUTHORIZED PERSONS."

#### **North Carolina:**

"IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR."

#### **Texas:**

"IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."

#### Wisconsin:

"IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM."

Please check with your licensed retailer or state police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters.

#### FIREARMS SAFETY IS YOUR RESPONSIBILITY

# SAFETY MUST BE THE FIRST AND CONSTANT CONSIDERATION OF EVERY PERSON WHO HANDLES FIREARMS AND AMMUNITION.

This instruction manual is designed to assist you in learning how to use and care for your RUGER® REDHAWK® revolver properly. Please contact us if you have any questions.

Only when you are certain you fully understand the manual and can properly carry out its instructions should you practice loading, unloading, etc. with live ammunition. If you have any doubts about your ability to handle or use a particular type of firearm safely, you should seek supervised instruction. Such personalized instruction often is available from local firearm retailers, gun clubs or police departments. If none of these sources can help visit <a href="mailto:nra.org">nra.org</a> or write to the following address:

National Rifle Association 11250 Waples Mill Road Fairfax, VA 22030-7400

The person possessing a firearm has a full-time job. You cannot guess; You cannot forget; You must know how to use your firearm safely. Do not use any firearm without having a complete understanding of its particular characteristics and safe use. Remember: There is no such thing as a foolproof firearm.

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### **NOMENCLATURE**

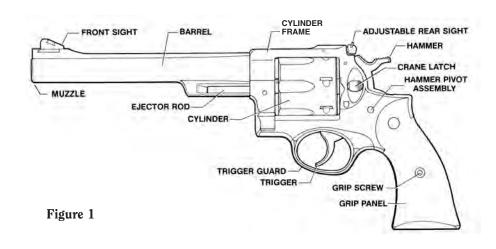




Figure 2 DISASSEMBLED VIEW

# LOCKING DEVICE INSTALLATION INSTRUCTIONS



### WARNING – USE OF LOCKING DEVICES



Do not store keys in lock.

- Always keep your firearm pointed in a safe direction, including when you are installing or removing your locking device.
- Always verify that your firearm is completely <u>unloaded</u> before installing your locking device.
- Do <u>not</u> install locking devices in the trigger guard; always keep your fingers and locking device outside the trigger guard during device installation and removal.
- Store firearms, ammunition and keys separately and securely, away from children and careless adults; do <u>not</u> store your firearm with the keys in the locking device.
- Do not attempt to work the action of your firearm with the locking device in place; this may damage your firearm.
- While locking devices are an important aid to security measures, they are not a substitute for safe firearm handling and proper storage. Remember that any mechanical device can be bypassed with enough time, knowledge, determination and equipment.

# LOCKING DEVICES MUST BE USED SAFELY AND RESPONSIBLY

It is important to use the locking device on your Ruger<sup>®</sup> firearm when the firearm is stored or immediate use is not planned.

Keep the muzzle pointed in a safe direction and your fingers outside the trigger guard at all times!

#### To Install the Factory-Supplied Locking Device:

- 1. Be sure the firearm is completely unloaded and contains no cartridges or cartridge cases!
- 2. Completely swing out the cylinder.

- 3. Insert the cable through the cylinder as shown below.
- 4. To lock: With the key turned to the farthest clockwise position, insert the loose end of the cable into the lock. Turn the key counterclockwise and remove it from the lock.
- 5. Once the lock is securely closed, pull firmly on the lock to test the connection and be sure it is locked. Do not leave or store your firearm with the key in the lock! Store your locked, unloaded firearm and the key in secure, separate locations, away from ammunition, children, and unauthorized adults.



Correct installation of the lock on a Ruger® Redhawk® revolver.

# FIREARMS ARE DANGEROUS WEAPONS. READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL THOROUGHLY AND CARFFULLY REFORE USE.



# GENERAL INFORMATION AND MECHANICAL CHARACTERISTICS

The RUGER® REDHAWK® revolver is a double-action firearm which is specifically designed for heavy Magnum cartridges and embodies many advanced features. The crane and cylinder assembly of the REDHAWK® revolver locks directly into the frame, both at the rear of the cylinder and at the front of the crane. The ejector rod serves as an ejector - it does not rotate with the cylinder. The hammer and trigger are powered by opposite ends of the same coil spring which is in the frame behind the trigger. The components which link the trigger and hammer to this spring transmit spring energy with minimum friction loss. All of this mechanism is readily removable without tools and dismantles, along with the cylinder/crane group, into a small number of subassemblies for inspection and cleaning (See Figure 1 and Figure 2, p. 8). The internal parts are installed either through the top or bottom of the gripframe; therefore, no side plate is needed. The resulting double solid frame contributes greatly to the extraordinary strength and reliability of these revolvers.

The RUGER® REDHAWK® revolver has a transfer bar which is connected directly to the trigger. The transfer bar - which is raised into firing position as the trigger is pulled to the rear - transmits the energy of the hammer blow to the firing pin. The transfer-bar safety system provides that the hammer blow can be transmitted to the firing pin only when the trigger is pulled all the way to the rear. This is a positive internal safety feature.

Despite their many highly desirable features, Ruger revolvers—as with all firearms—must at all times be handled with strict attention to correct safety practices, and be inspected frequently to assure the firearm is working properly.



## WARNING-LEAD EXPOSURE



Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

SHOOTING OR CLEANING FIREARMS MAY EXPOSE YOU TO LEAD

#### **AMMUNITION**

RUGER® REDHAWK® revolvers are marked on the barrel with the name of the cartridge for which the revolver is chambered. Revolvers marked for the .44 Magnum cartridge will chamber the .44 Rem. Magnum cartridge and the .44 S&W Special cartridge. Revolvers marked for the .45 Colt cartridge will chamber only .45 ("Long") Colt ammunition. Caliber .45ACP (Automatic Colt Pistol) ammunition should not be used in these revolvers. See page 13 for 45 AUTO-45 COLT ammunition information. Revolvers marked for 357 Magnum can fire factory loaded 357 Mag, 38 Spl and 38 Spl +P ammunition. Ruger revolvers are designed for use with cartridges of the correct caliber which are manufactured in accordance with the U.S. Industry Standards. Be certain to use proper cartridges of the correct caliber. See "Care and Cleaning," p. 26 for important information on chamber cleaning.



#### **AMMUNITION (CARTRIDGES) NOTICE**

WE SPECIFICALLY DISCLAIM RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS THE RESULT OF, THE USE IN THE SUPER REDHAWK REVOLVER OF FAULTY OR NON-STANDARD OR "REMANUFACTURED" OR HAND LOADED (RELOADED) AMMUNITION OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.

#### **AMMUNITION INFORMATION**

### RUGER® REDHAWK® REVOLVERS CHAMBERED IN 45 AUTO-45 COLT

**NOTE:** A package of three 45 AUTO moon clips is supplied with REDHAWK® revolvers chambered for the 45 AUTO-45 COLT cartridge. The moon clip is required to allow proper ejection of the 45 AUTO rimless cases. **45 AUTO cartridges cannot be fired without using the moon clip.** 

See "SPECIAL INSTRUCTIONS FOR MOON CLIPS" on page 15. RUGER® REDHAWK® revolvers are designed for use with cartridges of the correct caliber which are manufactured in accordance with the U.S. Industry Standards. Be certain to use proper cartridges of the correct caliber. See "Care and Cleaning," p. 26 for important information on chamber cleaning.

Because 45 AUTO cartridges are manufactured worldwide for use in pistols, revolvers, and submachine guns, it is possible to encounter cartridges which, when fired, develop pierced primers. If this occurs, discontinue the use of the particular brand or type of ammunition. The possibility of a pierced primer is another reason why a shooter should always wear eye protection.

Also note that some ammunition may not securely crimp the bullet in the cartridge. An improperly crimped bullet will move forward in the cartridge. This will only become an issue if the round moves forward enough to protrude out of the front of the cylinder. Should this happen, the cylinder will not be able to index to fire as the nose of the bullet will hit the outside of the barrel or frame. Should this happen, discontinue use of that particular brand or type of ammunition.

#### HANDLING

**CARRYING:** The Redhawk® revolver can be carried with all chambers loaded. When the hammer and trigger are fully forward, the transfer-bar is lowered out of its firing position and the hammer rests directly on the frame.



#### **DRY-FIRING**

"Dry Firing" is practicing the trigger pull of the empty revolver for practice and familiarity. The Redhawk revolver can be dry-fired without damage to the firing pin or internal components.

Be sure that the revolver is unloaded before handling. Be sure you always point the revolver in a safe direction, even when dry-firing for practice. Do not dry-fire the revolver with the plastic 'safety disc' on the cylinder.

# SPECIAL INSTRUCTIONS FOR MOON CLIPS

TO LOAD MOON CLIP (For 45 AUTO & 357 Mag Redhawk® Revolvers):

**NOTE:** 45 AUTO Redhawk® revolvers require special moon clips to extract the cartridges using the ejector rod because this type of cartridge has no rim for the ejector to act against. **45 AUTO cartridges cannot be fired without using the moon clip.** 

Hold moon clip on the outside diameter in one hand. With thumb and forefinger of the opposite hand, press the cartridge's extractor groove into the moon clip until it snaps into place (see Figure 3). Continue until the moon clip is fully loaded. Load cartridges, along with the moon clip, into the cylinder (see Figure 4).

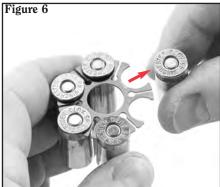




#### TO UNLOAD MOON CLIP:

Eject the moon clip and cases from the cylinder (see Figure 5). While holding the moon clip on the outside diameter, pull the empty cases out of the moon clip for removal (see Figure 6). The moon clip is now ready to be reloaded. Inspect the moon clip after each use. If broken, bent or cracked, discard and replace. Additional moon clips can be purchased from our Newport, New Hampshire Service Department.





#### TO LOAD AND FIRE

Be sure the revolver is pointed in a safe direction and is never cocked while loading.

1. Press the crane latch and guide cylinder out of frame to the left to its loading position (See Figure 7).

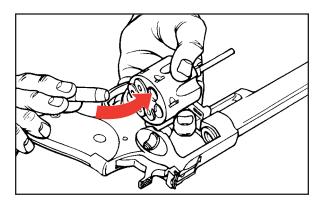
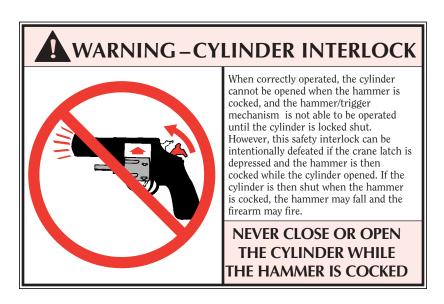
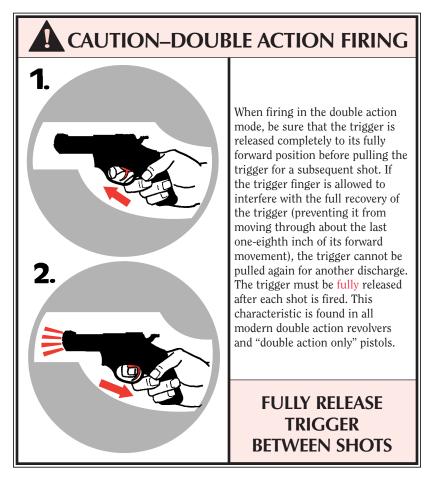


Figure 7
LOADING THE REVOLVER.

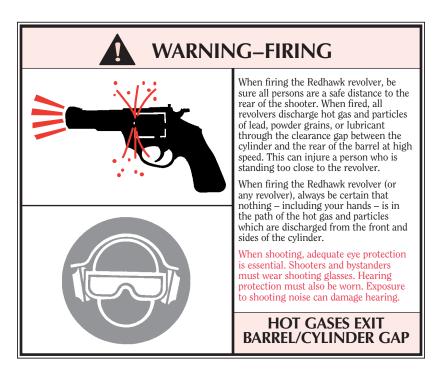
2. Insert cartridges and gently close cylinder, making sure it is securely latched. Do not "flip" the cylinder open or shut.



- 3. The revolver is now ready to fire, either "double-action" by pulling the trigger through its complete arc for each shot, or "single-action" by cocking the hammer and then pulling the trigger for each shot. The trigger pull is somewhat shorter and lighter when the revolver is fired single action, and this is the preferred mode for precise shots or target shooting.
- 4. DO NOT TOUCH THE TRIGGER UNTIL YOU ARE READY TO FIRE.



5. DO NOT HOLD THE REVOLVER BY THE BARREL OR CYLINDER WHEN FIRING.



#### TO UNCOCK (DECOCK) THE REVOLVER

If your revolver is cocked, and you wish to let the hammer down to its forward position (against the frame), proceed as follows: USE EXTREME CARE WHEN ATTEMPTING TO DECOCK THE REVOLVER, AS THE THUMB SLIPPING DURING THIS PROCESS CAN RESULT IN AN ACCIDENTAL DISCHARGE IF THE TRIGGER IS HELD TO THE REAR.

- 1. Make certain that the revolver is pointed in a safe direction (See Rule 2, p. 39).
- 2. Make certain both hands are dry and not impeded in any way gloves, bandages, cold, etc.
- 3. Grasp the revolver (if right-handed) so that the thumb and forefinger of your left hand are firmly holding the frame below the middle of the cylinder (see Figure 8A, p. 19). Your left hand (if right-handed) should support the full weight of the revolver, allowing you to use your right hand to manipulate the hammer and trigger as outlined below.
- 4. Place your right thumb firmly on the hammer spur and, with your thumb securely in control of the hammer, squeeze the trigger only enough to permit the hammer to 'break free' of the trigger. At that instant, IMMEDIATELY RELEASE THE TRIGGER and then slowly permit the hammer, STILL SECURE UNDER YOUR THUMB, to move fully forward to its resting position against the frame.

**NOTE:** It is imperative that finger pressure be removed from the trigger just as soon as it is free of the hammer. Then, properly, the trigger and hammer will move towards their fully forward rest positions together (see Figure 8B, p. 19).

Practice this important firearm handling skill with an unloaded revolver until you have developed the proper control and 'touch' to decock your revolver safely. The key to safe decocking is having the weight of the revolver controlled with one hand, while the thumb and forefinger of the 'shooting hand' control the hammer and trigger. Improperly restraining the trigger during this procedure may result in the hammer not resting fully against the frame. If this should occur, carefully repeat the procedure for decocking, steps 1–4 again.

### UNCOCKING THE REVOLVER

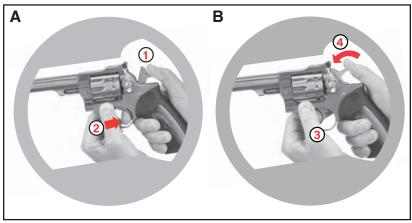


Figure 8

**A.** With the thumb controlling the hammer as shown (1), squeeze trigger to permit hammer to 'break free' (2).

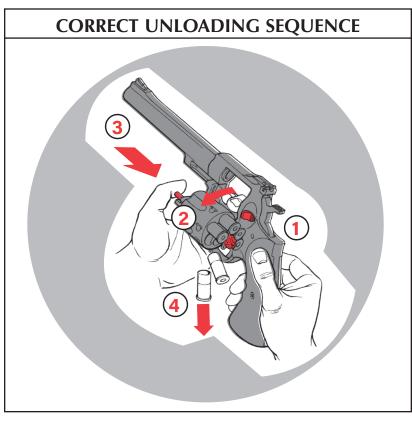
**B.** When hammer is free, IMMEDIATELY release trigger (3). Then lower hammer slowly to its resting position completely down against frame (4).

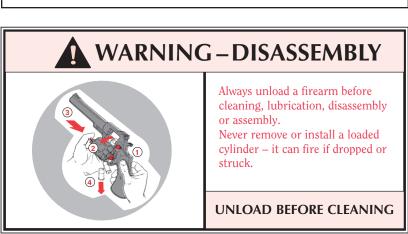
### TO UNLOAD OR EJECT CARTRIDGE CASES

KEEP THE REVOLVER POINTED IN A SAFE DIRECTION!
DO NOT ATTEMPT TO UNLOAD WHEN THE HAMMER IS COCKED.

- 1. Uncock the revolver (See pp. 18 19).
- Press crane latch. Guide cylinder out left of frame as for loading. The revolver now cannot be fired.
- Push head of ejector rod smartly toward rear of cylinder until it stops.
  This action will extract cartridges or fired cases. Do not eject live
  cartridges onto any surface where a primer might strike a solid object
  and discharge the cartridge.
- 4. Check to be sure all chambers are empty.

**NOTE:** When ejecting fired cartridge cases, position the revolver at a high angle so the cases will come fully out of the chambers and not slip under the ejector. This high angle positioning is not necessary when ejecting unfired cartridges.



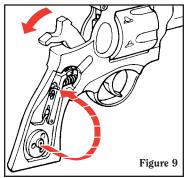


#### DISASSEMBLY

#### READ INSTRUCTIONS BEFORE DISASSEMBLING A GUN.

An on-line video demonstrating the disassembly and reassembly of the double-action revolvers can be viewed by going to **Ruger.com/TechTips**.

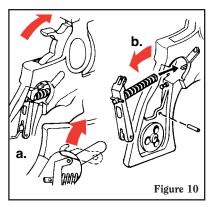
#### 1. BE CERTAIN THE REVOLVER IS UNLOADED BEFORE DISASSEMBLY.



3. Cock the hammer. Insert disassembly pin about one half its length into the hole at the rear of the mainspring strut. (The disassembly pin is carried in the hole in the grip panel locator). Lacking a disassembly pin, any similar instrument will serve (See Figure 9).

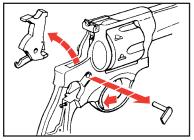
2. Using a properly fitting screwdriver, remove the grip screw and remove the grip panels from the frame.

**NOTE:** For the 4" barrel models, use the supplied wedge to remove the Hogue® Bantam® grip. Follow separate manufacturer's instructions included with the revolver.



- 4. With a thumb on the hammer spur, squeeze the trigger, keeping pressure on the hammer with your thumb to allow the hammer to go fully forward slowly. Remove the hammer pivot assembly. With the muzzle pointing down, slowly lift the hammer upward and out of the frame (See Figure 11, p. 22). It may be necessary to move the mainspring lever forward in order to cause the hammer link hook to detach from the mainspring lever (See Figure 10 a.). If careful manipulation of the hammer and trigger does not disengage the hook, disengage it with the tip of a jeweler's screwdriver or similar device when the hook is in a near-off position.
- 5. Push the lever pivot pin out with a small punch or nail and remove the mainspring lever from the frame with mainspring and strut intact. Removal can best be accomplished by twisting the lever slightly as the assembly is drawn from the frame toward the rear (See Figure 10 b.). CAUTION: Do not remove disassembly pin at this point! Doing so will permit the mainspring to fly off its strut with great force and may cause injury. The pin is to be removed only after the assembly is correctly installed in the revolver during reassembly.

6. Pull the trigger guard latch to the rear (using the mainspring lever) and simultaneously pull the trigger guard assembly, intact, out from the bottom of the frame (See Figure 12).



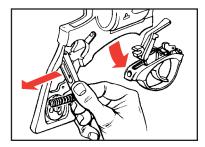


Figure 11

Figure 12

- Open the cylinder and pull the cylinder and crane assembly out of the frame towards the front.
- 8. Further disassembly is not essential for normal cleaning purposes. Any further disassembly should only be undertaken by factory service personnel.

# SPECIAL DISASSEMBLY INSTRUCTIONS REVOLVERS NUMBERED BELOW 500-09367

The information below applies only to those revolvers in which the Hammer Link (KH06900) is assembled to the hammer with the link hook pointing downward, as illustrated in Figure 10 below.

If your revolver has a hammer link with the hook-opening pointing <u>downward</u>, follow the Disassembly instructions only through the first sentence of step 4 on page 21. At that stage of disassembly (with the hammer forward) proceed as follows:

- 1. Unlatch the hook of the hammer link from the top end of the mainspring lever (See Figure 13 a., below).
- 2. With the trigger pulled, remove the hammer pivot assembly and hammer (See Figure 14). At this stage of disassembly, return to the Disassembly instructions on page 21 and pick up with step 5.

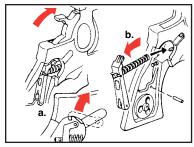


Figure 13

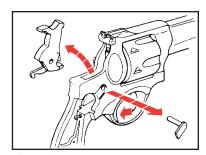


Figure 14

**NOTE:** For improved performance the hammer link should be assembled to the hammer with the hook-opening positioned upward (towards the hammer).

A firearm owner can readily change the hammer link to the 'pointing upward' position. Use a properly sized punch to drive out the hammer cross pin. Remove the hammer link and reposition it. Then, carefully hammer in the cross pin so that it is flush with both sides of the hammer. The pin must not protrude from either side!

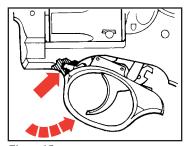
For those who would prefer the link to be repositioned by the factory, send the hammer only via Insured Mail to the Newport, New Hampshire Service Department. Attach a tag to the hammer showing your name and address and the words "Please reverse link."

#### REASSEMBLY

#### AGAIN, BE CERTAIN REVOLVER IS UNLOADED!

Before starting reassembly, be certain that all components and the inside of the frame are thoroughly clean. In particular the tongue on the front of the trigger guard and its mating recess in the frame must be completely clean.

- 1. Replace the cylinder and crane assembly in the frame and close the cylinder.
- 2. Hook the front of the trigger guard into the recess in the frame (See Figure 15). Align the pawl in its recess in the frame and be sure the transfer bar is in its correct position in relation to the firing pin (See Figure 16). Using the mainspring lever, withdraw the trigger guard latch and swing the trigger guard into position in the frame. Allow the trigger guard latch to re-engage the frame. If solid resistance is felt when swinging the trigger guard into the frame, or if the trigger guard will not lock into position, re-check the position of the pawl and transfer-bar (See Figure 16).





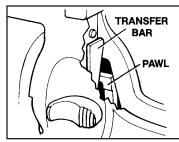
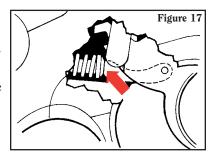


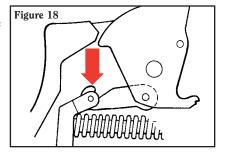
Figure 16

**NOTE:** At this point in reassembly, the trigger should function to rotate and lock the cylinder. Pull the trigger a few times, returning it to its forward position by hand, to check proper functioning, as always with the revolver pointed in a safe direction.

3. With the trigger forward, replace the mainspring lever, with the mainspring and strut, into the frame. Be sure that the front end of the mainspring strut is properly positioned on the trigger link at the rear of the trigger (positioning can be seen by looking down through hammer slot). Then replace the lever pivot pin (See Figure 17).



- 4. With the trigger in its rearward position, and the muzzle pointing upward, slowly insert the hammer into the frame, paying close attention to the position of the hook on the hammer link. The mainspring lever should be forward to allow space for the hook to engage the pin in the mainspring lever. If the hook does not engage the pin, use a jeweler's screwdriver or similar tool to accomplish the connection.
- 5. Squeeze the trigger and lower the hammer into position. (See Figure 18. It shows the hook correctly engaged.) Align the hammer hole with the hole in the frame and insert the hammer pivot.
- 6. Cock the hammer and remove the disassembly pin from rear end of the mainspring strut. Replace the disassembly pin into the hole in the grip panel locator. Uncock the revolver.



7. Replace the grip panels and the grip screw.

**NOTE:** For the 4" barrel models, please follow the manufacturer's instructions (included) to attach the Hogue® Bantam® grip.

8. Open and close the cylinder. Actuate the trigger and hammer in both single action and double action multiple times to be certain that all parts are working properly.

#### CHECK YOUR REVOLVER'S FUNCTION

#### AGAIN, BE CERTAIN REVOLVER IS UNLOADED!

Periodic inspection of any firearm is important to ensuring its safe operation. It is important to clean and inspect your firearm after each range session or whenever the firearm has been exposed to sand, dust, moisture, humidity, or other adverse conditions. Proper maintenance increases the longevity of your firearm and will allow early detection of worn or broken parts.

Prior to each use, visually inspect the firearm to ensure no components are damaged, missing, loose, bent, cracked, chipped, or peened. If you observe excessive wear, you should stop using your revolver and contact customer service or a trained, certified gunsmith to evaluate its condition and replace any worn parts, if necessary.

After reassembly and as part of the regular periodic inspection of your revolver, please perform the following function checks to ensure the revolver is functioning properly.

## FIRST, BE SURE THAT EVERY CHAMBER OF THE CYLINDER IS UNLOADED AND ALWAYS KEEP THE REVOLVER POINTED IN A SAFE DIRECTION!

- Open the cylinder by pressing the crane latch and guide the cylinder out of the cylinder frame. Rotate the cylinder. The cylinder should spin freely without binding.
- b. With the cylinder open, attempt to rotate ("cock") the hammer. You should not be able to cock the hammer.
- c. Close the cylinder by guiding the cylinder into the cylinder frame and then cock the hammer. The hammer should remain cocked, fully to the rear, and the cylinder should rotate without you feeling any unusual drag or require more force than normal.
- d. With the hammer cocked, attempt to open the cylinder. It should not open.
- e. Making sure the firearm is completely unloaded and pointed in a safe direction, dry fire the firearm several times in both single action and double action modes. The hammer should fall completely each time it is dry fired.

If any of the above function checks fail or if you are uncertain, please consult a competent gunsmith or contact Ruger Customer Service at 336-949-5200 for further firearm inspection before using the firearm.

#### CARE AND CLEANING

## ALWAYS BE CERTAIN THE REVOLVER IS UNLOADED BEFORE CLEANING.

An on-line video demonstrating the proper cleaning procedure of the doubleaction revolvers can be viewed by going to **Ruger.com/TechTips**.

The internal mechanism of the Redhawk revolver can be lubricated without disassembly. A few drops of light oil recommended as suitable for firearms, applied periodically about the various frame openings, will work its way into the mechanism parts. The exterior of the revolver and the bore and chambers should be thoroughly cleaned and then wiped with an oily cloth if the firearm is to be stored. Do not apply excess lubrication.

To clean the revolver after firing, swing the cylinder out and clean the barrel from the muzzle by running a cleaning rod with a solvent coated patch through the bore several times. A bronze wire brush (of correct size for firearm caliber) attached to the cleaning rod should then be pushed the full length of the bore several times. Again swab the bore with a solvent coated patch. Then wipe the rod clean and, using a dry patch, swab the bore until it is clean. Examine the bore to be sure that no fouling remains. Repeat the above procedure for each of the six chambers.



### **EJECTOR CLEANING INSTRUCTIONS**

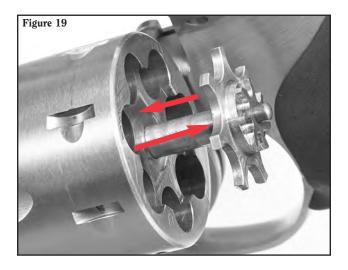
Chambers must be thoroughly scrubbed to remove build-up of bullet metal and firing residue. A dirty chamber can prevent full seating of a cartridge, which in turn causes the cylinder to bind.

DO NOT APPLY EXCESSIVE OIL TO UNDERSIDE OF EJECTOR – AREA SHOULD BE WIPED DRY WITH OILY CLOTH.

If lead bullet loads are fired extensively, lead build-up may cause cylinder binding. Lubricate the cylinder crane gap with Break-Free® CLP or some other lubrication which meets mil. spec. Mil-1-63460 to prevent this condition.

If you shoot excessive amounts of ammo or use a typically dirty ammo, clean under the ejector after every use.

**NOTE:** The underside of the ejector ('star') and the area of the cylinder where the ejector seats, must be cleaned (See Figure 19). Dirt can prevent the ejector from fully seating. That condition can cause hard closing of the cylinder and interfere with proper cylinder rotation.



#### CARE OF STAINLESS STEEL REVOLVERS

Revolvers made of stainless steel are more resistant to corrosion than blued steel revolvers. However, in the interest of proper operation and long life of your revolver, inspect it frequently and clean, lubricate and apply an appropriate rust preventative.

Sometimes surface discoloration may be noted, particularly in the grip area of stainless steel revolvers, resulting from perspiration. Contact with some types of holsters can also cause stains or rusting. Rusting may also occur as a result of the revolver being exposed to moisture, humidity, salt air or chemicals.

Minor discoloration can usually be removed by rubbing the stained area with an abrasive ink eraser, crocus cloth, or a "metal polishing" compound. When using any of these abrasives, proceed with care and use light pressure to achieve a blending of 'color' with those areas that are not discolored.

External surfaces of the barrel, frame and cylinder should be cleaned and wiped dry after use or after exposure to adverse conditions. If the revolver is to be stored, coat it with a light film of oil or preservative. Where the revolver is in continuing use, and the presence of oil or grease would be objectionable, then the external surface can be coated (after cleaning and drying) with a paste wax formulated for use on metals. Apply the wax sparingly, allow time for it to dry hard, then buff lightly with a soft cloth. When applying the wax, take care that it does not get into the mechanism or on the functioning parts such as the hammer, trigger, crane latch, etc. A properly applied hard wax coating will not interfere with firearm handling, and it will provide a measure of protection.

#### ATTACHING RUGER SCOPE RINGS

On the underside of each mounting ring assembly there is a locating "tab". By reference to this "tab", the mounting ring can be assembled to the scope so that the tab will fit correctly into the recess on the top of the barrel.

Disassemble one ring and reassemble over the scope body between the turret and the eyepiece so that the clamp nut is positioned to the left of the scope.

Install the four top screws. Do not tighten.

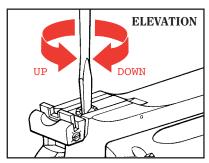
Disassemble the other ring and install it on the forward section of the scope tube with the clamp nut positioned to the left of the scope. Install the four top screws. Again, do not tighten.

Assemble the rings to the barrel with the locating "tabs" engaging the recesses in the top surface of the barrel. Tighten the clamp nuts so that the rings are locked to the semi-circular cuts on the sides of the barrel. Rotate the scope until crosshairs are aligned properly, and slide scope to desired eye relief.

Then tighten the eight top screws a bit at a time to grip the scope body. Sight in according to the direction with your scope.

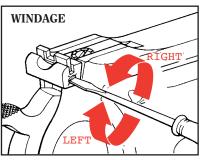
#### **SIGHTS**

All Redhawk revolvers, except the 4" barrel models, are provided with an insert front sight. To change the front sight, depress the spring-loaded plunger in the front of the barrel rib with a small punch and lift rear of sight blade. The adjustable rear sight has a white outline blade. Each click of the rear sight adjustment screws (either windage or elevation) will move the point of impact of the bullet approximately 3/4" at a distance of 25 yards. Move the rear sight in the direction you desire the bullet to move on the target. The suggested sight picture is shown below. See "Attaching Ruger Scope Rings", p. 28.



To <u>raise</u> point of impact: turn screw counterclockwise.

To <u>lower</u> point of impact: turn screw clockwise.

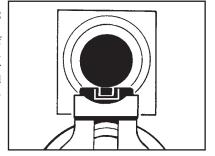


To move the point of impact to the <u>right</u>: turn screw counterclockwise.

To move the point of impact to the <u>left</u>: turn screw <u>clockwise</u>.

#### SUGGESTED SIGHT PICTURE

Top of front sight even with top of rear sight blade. Front sight centered in notch of rear sight blade. Target bullseye centered on top of front sight.



#### **STORAGE**

#### FIREARMS SHOULD NOT BE STORED LOADED!

# USE THE LOCKING DEVICE SUPPLIED WITH THE REVOLVER TO RENDER IT INOPERATIVE FOR SAFE STORAGE.

(SEE PAGE 9)

**Do not** keep the revolver in a leather, fabric or canvas holster when it is stored. These materials attract moisture, even though the holster may appear to be perfectly dry.



#### SERVICE AND PARTS POLICY

If you have any questions with regard to the performance of your RUGER® REDHAWK® revolver please contact our Customer Service online at **Ruger.com** or call the Customer Service Dept. at 336-949-5200. Fully describe all circumstances and conditions involved. If you should need to return your revolver to the factory for repair, or order parts for it, please comply with the following suggestions for prompt service:



WARNING: BEFORE SHIPPING ANY FIREARM, BE ABSOLUTELY CERTAIN THAT IT IS UNLOADED. DO NOT SHIP CARTRIDGES WITH A FIREARM.

#### SHIPPING FIREARMS FOR REPAIR

NOTE: You must obtain a Repair Authorization Number before returning your firearm. An authorization number can be obtained by contacting Customer Service online at Ruger.com or calling the Customer Service Dept. at 336-949-5200. Firearms should be sent prepaid. We will not accept collect shipments. RUGER® REDHAWK® revolvers returned to the factory for repair should be sent to: Sturm, Ruger & Company, Inc., Customer Service Department, 411 Sunapee St., Newport, NH 03773.

The Federal Gun Control Act, as well as the laws of most states and localities, do not prohibit an individual (who is not otherwise barred from purchasing or possessing a firearm) from shipping a firearm directly to the manufacturer for repair. However, before you ship your firearm to us, be certain that your state or locality does not have a law or regulation which will prohibit you from receiving the firearm from us after repair. If such receipt is prohibited, please have a federally licensed firearms dealer ship the firearm to us. If your firearm is sent to us by a dealer, it will be returned to that dealer after being repaired. If a handgun (pistol or revolver) is shipped by an individual who does not hold a Federal Firearms License, it must be shipped for overnight delivery via U.P.S., Federal Express, or other, similar private overnight service. **NOTE:** Persons who do not hold a Federal Firearms License are prohibited by Federal law from shipping a handgun by U.S. Mail. Handguns mailed in violation of the law may be impounded or confiscated by the Post Office and the non-FFL may be subject to prosecution.

Please do not include holsters, grip panels, or other accessories with a firearm being shipped to the factory for service. **DO NOT SEND FIREARM BOXES OR LITERATURE THAT YOU CONSIDER TO BE COLLECTOR'S ITEMS – THESE ARE INVARIABLY DAMAGED OR DESTROYED IN SHIPMENT.** Always insure your shipment.

Enclose a letter which includes your name, address, telephone number, firearm serial number and model, and repair authorization number. Describe in detail the trouble you have experienced with your firearm, or the work you wish to have done. Merely stating that the firearm "needs repair" is inadequate information. Please include copies of any previous correspondence.

All work performed is subject to a minimum labor charge and charges for shipping and handling. Most models can be reblued, but custom gunsmithing service or nonstandard alterations are NOT AVAILABLE from Ruger Customer Service Departments. Please contact the Customer Service Department for pricing information.



#### ORDERING PARTS

Please contact the New Hampshire Customer Service Department for parts availability and current prices. All parts orders for RUGER® REDHAWK® revolvers should be sent to: Sturm, Ruger & Company, Inc., Customer Service Department, 411 Sunapee Street, Newport, New Hampshire 03773, 336-949-5200.

We cannot comply with open account or C.O.D. requests. Payment in full via credit card (Visa or MasterCard only), money order or certified bank check (no personal checks or cash, please) is required before any service will be performed. Please provide your credit card number, your name as it appears on the credit card, the expiration date, and 3-digit security code. All parts orders are subject to a minimum charge and charges for shipping and handling. Order parts by *Part Name and specify the model and entire serial number* of the firearm for which the parts are being ordered. There is a minimum labor charge plus a shipping and handling charge if the parts are factory fit. All factory fit parts are fit on an exchange basis only. We will not return the replaced parts. Please contact the Customer Service Department for pricing information.

Barrels, cylinders, cylinder/crane assemblies and a number of other component parts must be fitted at the factory. Company policy is to proof-test and/or function fire all barrels after fitting to the receivers in which they are to be used. This procedure ensures maximum protection to our customers. The special proof-test ammunition used in this testing is sold only to bonafide firearms manufacturers and is not available to gun shops, gunsmiths or individuals.

Because it is a serial numbered part, the frame of the RUGER® REDHAWK® revolver is defined as a 'firearm' by Federal Law and is not offered for sale as a component part.

\*Parts designated by an asterisk must be factory fit. These parts are fit on an exchange basis only. We will not return the replaced parts. We will not return any part that is broken, malfunctioning, badly worn or has been modified. See "Warning – Parts Purchasers," p. 32.

**NOTE A:** The Hammer Pivot Pin Assembly (Key No. 27) tab fits into a mortise on the right side of the frame of most of the Redhawk revolvers. However, during a change in production processing of frames in 1983, several thousand frames were made with the mortise on the left side of the frame. A Redhawk revolver having the mortise on the left side of the frame is in all other respects the same as the version which has the mortise in the right side.



WARNING: A firearm containing broken, malfunctioning or badly worn parts should not be fired.

#### RUGER® REDHAWK® PARTS LIST

Design, prices and specifications subject to change without notice.

#### SPECIFY MODEL, CALIBER AND SERIAL NO. WHEN ORDERING

(See Exploded View on Page 36.)

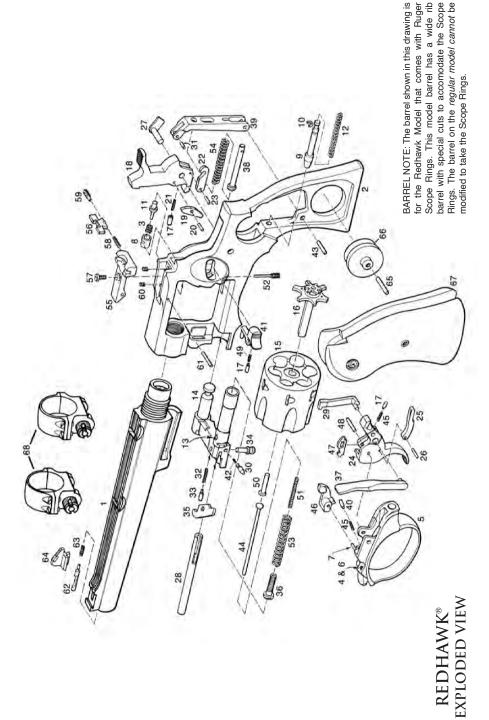
Key No.	Part Name
* 1	Barrel
† 2	Cylinder Frame
3	Firing Pin Spring
* 4	Crane Pivot Lock Plunger
* 5	Trigger Guard
* 6	Crane Pivot Lock Spring
7	Cylinder Latch Pivot
8	Firing Pin Plug
9	Trigger Guard Latch
10	Trigger Guard Latch Retaining Pin
* 11	Firing Pin
12	Trigger Guard Plunger Spring
* 13	Cylinder Retaining Ball, 2 Req'd
* 14	Crane
* 15	Cylinder
* 16	Ejector
	er & Link Assembly Includes Key Nos. 17 - 23
17	Pawl Plunger
18	Hammer
19	Hammer Dog
20	Hammer Dog Pivot Pin
21	Hammer Dog Spring
22	Hammer Link
23	Hammer Cross Pin
	Assembly Includes Key Nos. 24 - 26
24	Trigger
25	Trigger Link
26	Trigger Cross Pin
27	Hammer Pivot Pin Assembly
28 29	Ejector Rod
30	Pawl Front Latch Pivot Lock
31	
32	Mainspring Lever Cross Pin
32 33	Front Latch Spring Front Latch Spring Plunger
33 34	Front Latch Pivot Pin
34	FIUIL LAWII FIVUL FIII

#### \* PARTS SO MARKED MUST BE FACTORY FIT

† Because it is a serial numbered part, the cylinder frame (Key No. 2) is defined as a 'firearm' by Federal Law and is not offered for sale as a component part.

Kev No.	Part Name
35	Front Latch
* 36	Ejector Retainer
37	Transfer Bar
38	Mainspring Strut
* 39	Mainspring Lever
40	Cylinder Latch Plunger
* 41	Crane Latch
42	Front Latch Pivot Lock Spring
43	Mainspring Lever Pivot Pin
44	Center Pin Rod
45	Cylinder Latch Spring &
	Pawl Plunger Spring
46	Cylinder Latch
47	Trigger Plunger
48	Trigger Pivot Pin
49	Crane Latch Spring
50	Center Pin
51	Center Pin Spring
* 52	Crane Latch Pivot
53	Ejector Spring
54	Mainspring
Rear Sigh	t Assembly Includes Key Nos. 55 - 61
55	Rear Sight Base
56	Rear Sight Blade
57	Rear Sight Elevation Screw
58	Pawl Plunger Spring
59	Rear Sight Windage Adjustment Screw
60	Rear Sight Elevation Spring, 2 Req'd
61	Rear Sight Cross Pin
62	Front Sight Plunger
63	Front Sight Spring
64	Front Sight
65	Disassembly Pin
66	Grip Panel Locator
67	Grip Panel Assembly
68	Scope Ring Set

#### \* PARTS SO MARKED MUST BE FACTORY FIT



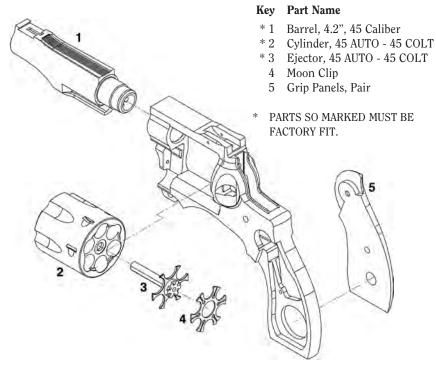
## REVOLVER MECHANISM -FRONT LATCH SPRING & PLUNGER -EJECTOR ROD CYLINDER LATCH PLUNGER & SPRING -FRONT LATCH A MASNUM CAL CYLINDER LATCH PAWL TRIGGER GUARD LATCH & SPRING MAINSPRING & STRUT TRIGGER MAINSPRING LEVER LEVER PIVOT PIN CENTER PIN ROD CENTER PIN LOCK FIRING PIN TRANSFER-BAR HAMMER-HAMMER LINK

### RUGER® REDHAWK®

45 AUTO - 45 COLT

#### SUPPLEMENTAL PARTS LIST & EXPLODED VIEW

Please See Pages 34 - 36
For All Other Parts Lists and Exploded View Drawings



# SLEEVE & SHROUD BARREL MODELS SUPPLEMENTAL PARTS LIST & EXPLODED VIEW

Please See Pages 34 - 36
For All Other Parts Lists and Exploded View Drawings

Key Part Name

\* 1 Barrel
2 Barrel Shroud
3 Front Sight

\* PARTS SO MARKED MUST BE FACTORY FIT.

#### THE BASIC RULES OF SAFE FIREARMS HANDLING

We believe that Americans have a right to purchase and use firearms for lawful purposes. The private ownership of firearms in America is traditional, but that ownership imposes the responsibility on the gun owner to use his firearms in a way which will ensure his own safety and that of others. When firearms are used in a safe and responsible manner, they are a great source of pleasure and satisfaction, and represent a fundamental part of our personal liberty.

Firearms do not cause accidents! Firearms accidents are almost always found to have been the result of carelessness or ignorance on the part of the shooter of the basic rules of safe gun handling.

The following rules must be observed by gun users at all times. Safe gun handling is not just desirable, it is absolutely essential to your safety, the safety of others, and the continuation of gun ownership and sport shooting as we know it today.

## 1. LEARN THE MECHANICAL AND HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING.



Not all firearms are the same. The method of carrying and handling firearms varies in accordance with the mechanical provisions for avoiding accidental discharge and the various proper procedures for loading and unloading. No person should handle any firearm without first having thoroughly familiarized himself with the particular type of firearm he is using, and with safe gun handling in general.

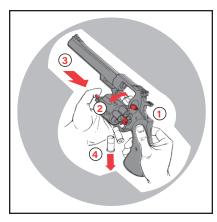
# 2. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.



Be sure of the bullet stop behind your target, even when dry-firing. Never let the muzzle of a firearm point at any part of your body or at another person. This is particularly important when loading or unloading a firearm. In the event of an accidental discharge, no injury can occur as long as the muzzle is pointing in a safe direction. A safe direction means a direction that will not permit a discharged bullet to strike a person, or to strike an object from which the bullet may ricochet.

A safe direction must take into account the fact that a bullet may penetrate a wall, ceiling, floor, window, etc., and strike a person or damage property. Make it a habit to know exactly where the muzzle of your gun is pointing whenever you handle it, and be sure that you are always in control of the direction in which the muzzle is pointing, even if you fall or stumble. Keep your finger off the trigger until you are ready to shoot.

# 3. FIREARMS SHOULD BE UNLOADED WHEN NOT IN USE.



Firearms should be loaded only when you are in the field or on the target range or shooting area, ready to shoot. Firearms and ammunition should be securely locked in safes, racks or cabinets, or by using the locking device supplied with the firearm, when not in use. Ammunition should safely be stored separate from firearms. Store your firearms out of sight of visitors and children. It is the gun owner's responsibility to be certain that children and

persons unfamiliar with firearms cannot gain access to firearms, ammunition, or components.

# 4. BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING.

Even a bit of mud, snow or excess lubricating oil or grease in the bore may cause the barrel to bulge, or even burst on firing, and can cause serious injury to the shooter and bystanders. Be sure that you are using ammunition of the proper caliber and loading for the gun you are using. If the report or recoil on firing seems weak, or doesn't seem quite right, CEASE FIRING IMMEDIATELY, unload your firearm, and check to



be sure that no obstruction has become lodged in the barrel.



# 5. BE SURE OF YOUR TARGET BEFORE YOU SHOOT.

Don't shoot unless you know exactly where your bullet is going to strike. Be sure of the bullet stop behind your target, even when dry-firing with an unloaded gun. If you are in the field hunting, do not fire at a movement or noise. Take the time to be absolutely certain of your target before you pull the trigger.

# 6. WEAR SHOOTING GLASSES AND HEARING PROTECTION WHEN YOU SHOOT.

All shooters should wear protective shooting glasses and adequate hearing protection when shooting. Exposure to shooting noise can damage hearing, and wearing adequate eye protection when shooting is essential.



#### 7. NEVER CLIMB A TREE Or fence with a Loaded Firearm.

Put the firearm down carefully before climbing a fence, and unload it before climbing or descending a tree or jumping over a ditch or other obstruction. Never pull or push a loaded firearm toward yourself or another person. When in doubt, or whenever you are about to do anything awkward, unload your gun!

# 8. DON'T SHOOT AT A HARD SURFACE OR AT WATER.

Bullets can glance off many surfaces like rocks or the surface of water and travel in unpredictable directions with considerable velocity.





# 9. NEVER TRANSPORT A LOADED FIREARM.

Firearms should always be unloaded before being placed in a vehicle. A suitable carrying case or scabbard should by used to carry an unloaded firearm to and from the shooting area.

# 10. AVOID ALCOHOLIC BEVERAGES WHEN SHOOTING.

Don't drink until the day's shooting is over. Handling firearms while under the influence of alcohol in any form, or medications that could affect your judgment or coordination, constitutes a criminal disregard for the safety of others.



# A BRIEF ACCOUNT OF AN EXTRAORDINARY ACHIEVEMENT: RUGER® FIREARMS

Sturm, Ruger & Company, Inc., had its beginning in a small machine shop occupying a rented frame building in Southport, Connecticut. In January, 1949, with an initial investment of only \$50,000 and an idea, William B. Ruger and Alexander M. Sturm started production of a .22 caliber autoloading pistol—a design which was so successful that it became the cornerstone upon which one of the most comprehensive lines of sporting firearms ever made in America was established. After Alex Sturm's death in 1951, William B. Ruger continued to direct the Company until his death in 2002. William B. Ruger, Jr. continued to provide guidance, which helped make this Company a sound and successful enterprise, until his retirement in 2006. The Company has continued to prosper, under new management and guidance from our Board, with new products and fresh perspectives.

Ruger, in this relatively short time, has established itself as a leading small arms design organization, developing a unique and broad line of fine quality sporting, military and police firearms to become one of the world's most famous producers of revolvers, pistols, rifles and shotguns. Since 1949, Ruger craftsmen have built many millions of firearms.

During its five decades of growth and progress under the leadership of William B. Ruger, the Company developed a business philosophy and implemented policies which represent a constructive influence in the life of modern America. From the beginning, Ruger played a positive role in conservation efforts and has supported the interests of shooters through such groups as the National Rifle Association, National Shooting Sports Foundation, and many regional sportsmen's organizations.

The Company has always endeavored to market its firearms for constructive and recreational purposes, to emphasize the traditional and responsible aspects of shooting, to render meaningful public services, and to encourage shooters in constructive, responsible, and safe participation in the shooting sports. Its motto, "Arms Makers For Responsible Citizens®," exemplifies this Company philosophy.

Today, Ruger® is particularly mindful of those elements which have contributed to the creation of its success, and extends heartfelt thanks to its many loyal employees and customers.

Instruction manuals for all Ruger® firearms, can be downloaded from our website at:

Ruger.com

# WHY NO WARRANTY CARD HAS BEEN PACKED WITH THIS NEW RUGER® FIREARM

The Magnuson-Moss Act (Public Law 93-637) does not require any seller or manufacturer of a consumer product to give a written warranty. It does provide that if a written warranty is given, it must be designated as "limited" or as "full" and sets minimum standards for a "full" warranty. Sturm, Ruger & Company, Inc. has elected not to provide any written warranty, either "limited" or "full", rather than to attempt to comply with the provisions of the Magnuson-Moss Act and the regulations issued thereunder. There are certain implied warranties under state law with respect to sales of consumer goods. As the extent and interpretation of these implied warranties varies from state to state, you should refer to your state statutes. Sturm, Ruger & Company wishes to assure its customers of its continued interest in providing service to owners of Ruger® firearms.



### STURM, RUGER & COMPANY, INC. 411 SUNAPEE STREET NEWPORT, NEW HAMPSHIRE 03773 U.S.A. RUGER.COM

#### ARMS MAKERS FOR RESPONSIBLE CITIZENS®

A COPY OF THE INSTRUCTION MANUAL FOR ANY RUGER®
FIREARM IS AVAILABLE FROM THE FACTORY FREE ON REQUEST, OR IT MAY BE
DOWNLOADED FROM OUR WEBSITE AT RUGER.COM.
THESE INSTRUCTION MANUALS CONTAIN IMPORTANT
WARNINGS WHICH MUST BE UNDERSTOOD
BEFORE USING THESE FIREARMS.

The Following are Sturm, Ruger & Co., Inc. Trademarks: "All-Weather," "Bisley," "Gold Label," "I'm a Ruger American," "LC6," "LCR-357," "LC380CA," "LC Carbine," "LC Charger," "Mark II," "Mark III," "Mark IV," "Model 96," "P345," "P345D," "P345PR," "P85," "P89," "P90," "P91," "P93," "P94," "P95," "P97," "Power Bedding," "PC Carbine," "ReadyDot," "R.I.O.S.," "Ruger-5.7," "Ruger Marksman Adjustable," "Ruger 77/50," "Ruger 10/17," "Ruger 10/22 Takedown" phrase & logo design, "Secure Action," "Security-Six," "Service-Six," "77/357," "SFAR," "Single-Seven," "Speed-Six," "SR45," "SR-556C," "SR-556VT," "SR940c," "SR40c," "Super Bearcat," "Target Grey," "10/22-FS," "This is Ruger. This is America.," "Tri-Flex," "22 Charger," "22/45," "22/45," and "Your Next Handgun."

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